

TABLE I. STANDARD THREADS - from "Machinery's Handbook", 21st Ed. American or Unified National Coarse and Fine (UNC, UNF), US Pipe (USP). British Standard Whitworth, Fine, Pipe or Association (BSW, BSF, BSP, BA). Metric: French Standard, Fine Thread and International Standard (ISO)

BSW, BSF, BSP BA and French Standard Metric is found in T Series cars (late TDs & TFs use UNF on the axle and for wheel studs). Whitworth (W) or BSF marked wrenches fit all fasteners except UNF on T Series

SIZE	Dia. (In.)	UNC TPI	BSW TPI	UNF TPI	BSF TPI	BA TPI mm	French Std. TPI mm	Fine metric TPI mm	ISO Metric TPI mm
#2	0.0860	56		64					
8BA	0.0866					59.1 0.43			
6BA	0.1102					47.8 0.53			
#4	0.1120	40		48					
3mm	0.1181						50.8 0.50	72.5 0.35	50.8 0.50
#5	0.1250	40		44					
1/8	0.1250	40	40	*	*				
5BA	0.1260					43.0 0.59			
3.5mm	0.1378						* *	72.5 0.35	42.3 0.60
#6	0.1380	32		40					
4BA	0.1417					38.5 0.66			
5/32	0.1563	*	32	*	*				
4mm	0.1575						33.9 0.75	50.8 0.50	36.3 0.70
3BA	0.1614					34.8 0.73			
#8	0.1640	32		36					
2BA	0.1850					31.4 0.81			
3/16	0.1875	24	24	32	32				
#10	0.1900	24		32					
5mm	0.1968						33.9 0.75	50.8 0.50	31.8 0.80
1BA	0.2090					28.2 0.93			
#12	0.2160	24		28					
7/32	0.2188	*	*	*	28				
6mm	0.2362						25.4 1.0	33.9 0.75	25.4 1.0
0BA	0.2362					25.4 1.00			
#14	0.2420	24		*					
1/4	0.2500	20	20	28	26				
5/16	0.3125	18	18	24	22				
8mm	0.3150						25.4 1.0	25.4 1.0	20.4 1.25
3/8	0.3750	16	16	24	20				
1/8 BSP	0.3830					28 Straight thread			
1/8 USP	0.3970					27 Straight thread			
10mm	0.3937						16.9 1.5	25.4 1.0	16.9 1.5
7/16	0.4375	14	14	20	18				
12mm	0.4725						16.9 1.5	16.9 1.5	14.5 1.75
1/2	0.5000	13	12	20	16				
1/4 BSP	0.5180					19 Straight thread			
1/4 USP	0.5260					18 Straight thread			
14mm	0.5515						12.7 2.0	16.9 1.5	12.7 2.0
9/16	0.5625	12	12	18	16				
5/8	0.6250	11	11	18	14				
3/8 BSP	0.6560					19 Straight thread			
3/8 USP	0.6620					18 Straight thread			
1/2 BSP	0.8250					14 Straight thread			
1/2 USP	0.8230					14 Straight thread			